



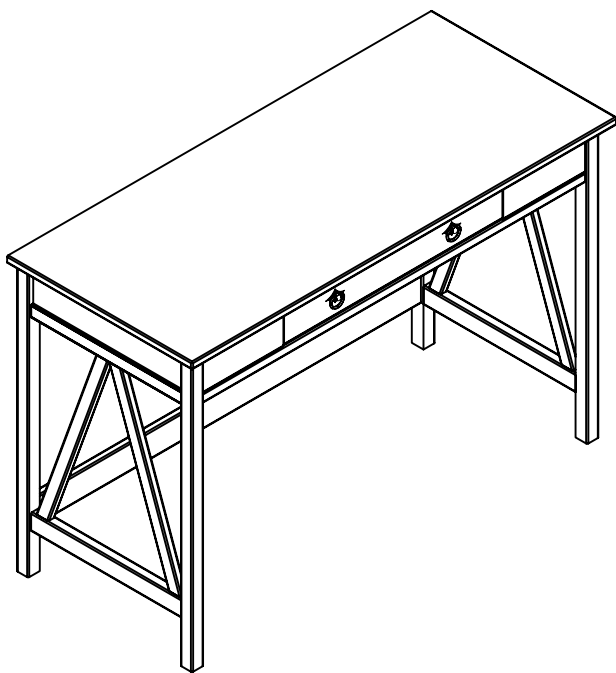
LINON HOME DECOR PRODUCTS, INC.

# ASSEMBLY INSTRUCTIONS

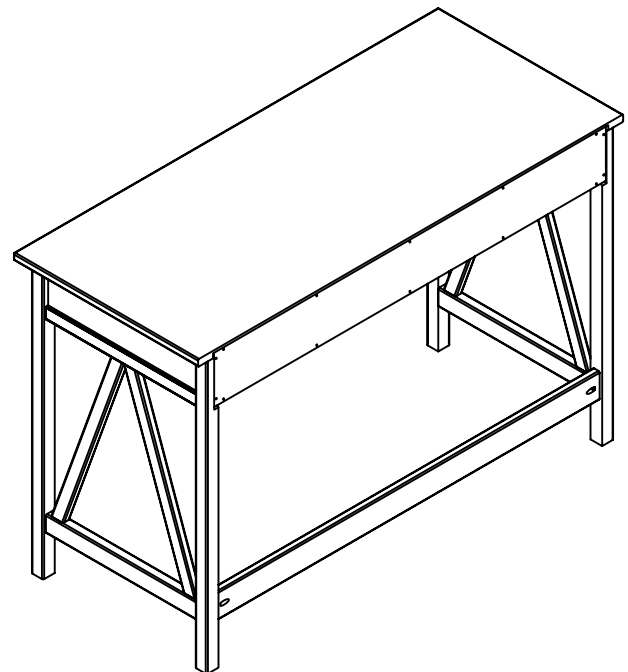
TITIAN DESK

MODEL# 86154ATOB-01-KD-U

Sears# 15397



**Front view**



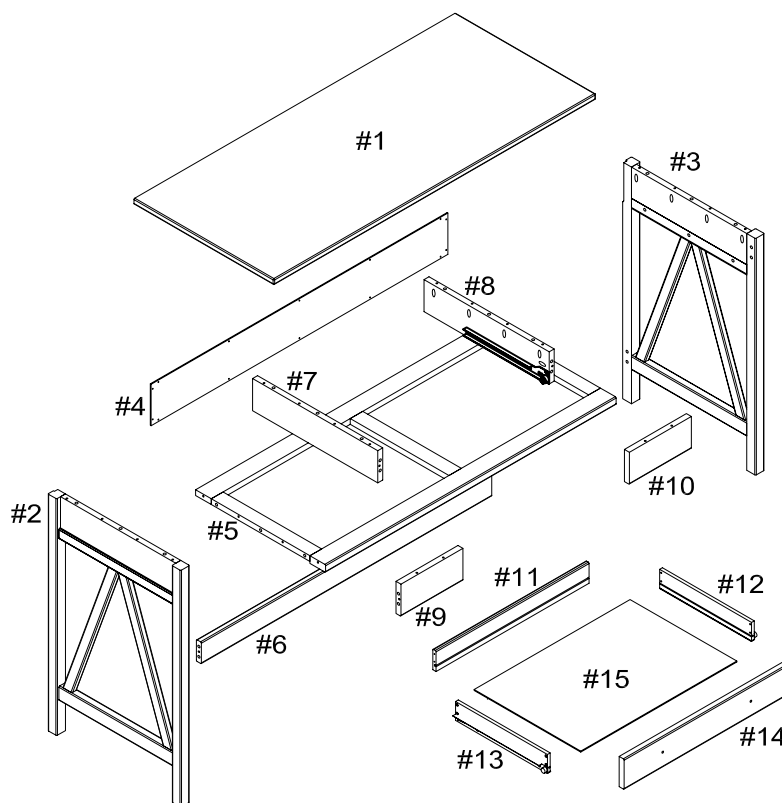
**Back view**



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## PARTS IDENTIFICATION

ITEM	DESCRIPTION	QTY
#1	TOP PANEL	01
#2	LEFT SIDE	01
#3	RIGHT SIDE	01
#4	BACK PANEL	01
#5	BOTTOM FRAME	01
#6	BACK RAIL	01
#7	LEFT VERTICAL BOARD	01
#8	RIGHT VERTICAL BOARD	01
#9	LEFT CROSS BAR	01
#10	RIGHT CROSS BAR	01
#11	DRAWER FRONT	01
#12	LEFT DRAWER SIDE	01
#13	RIGHT DRAWER SIDE	01
#14	DRAWER BACK	01
#15	DRAWER BOTTOM	01







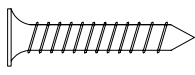
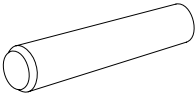

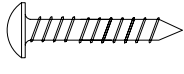

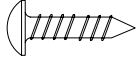
For ease of identification all parts are labeled to correspond to the Step number in which the part is used.



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## HARDWARE IDENTIFICATION

Please line up the hardware with the correct full size image to make sure you are installing the hardware correctly.

ITEM	PICTURE	DESCRIPTION	QTY
A	 	(Ø4) Not to Scale	LARGE BOLT 02
B		Not to Scale	KNOB 02
C	 	(Ø3.5x25mm) Not to Scale	SCREW 08
D		(Ø8x30mm) Full Size	WOOD DOWEL 30
E	 	(Ø4x30mm) Full Size	SCREW 42
F	 	(Ø3x15mm) Full Size	SCREW 14

Tools required



Long screwdriver



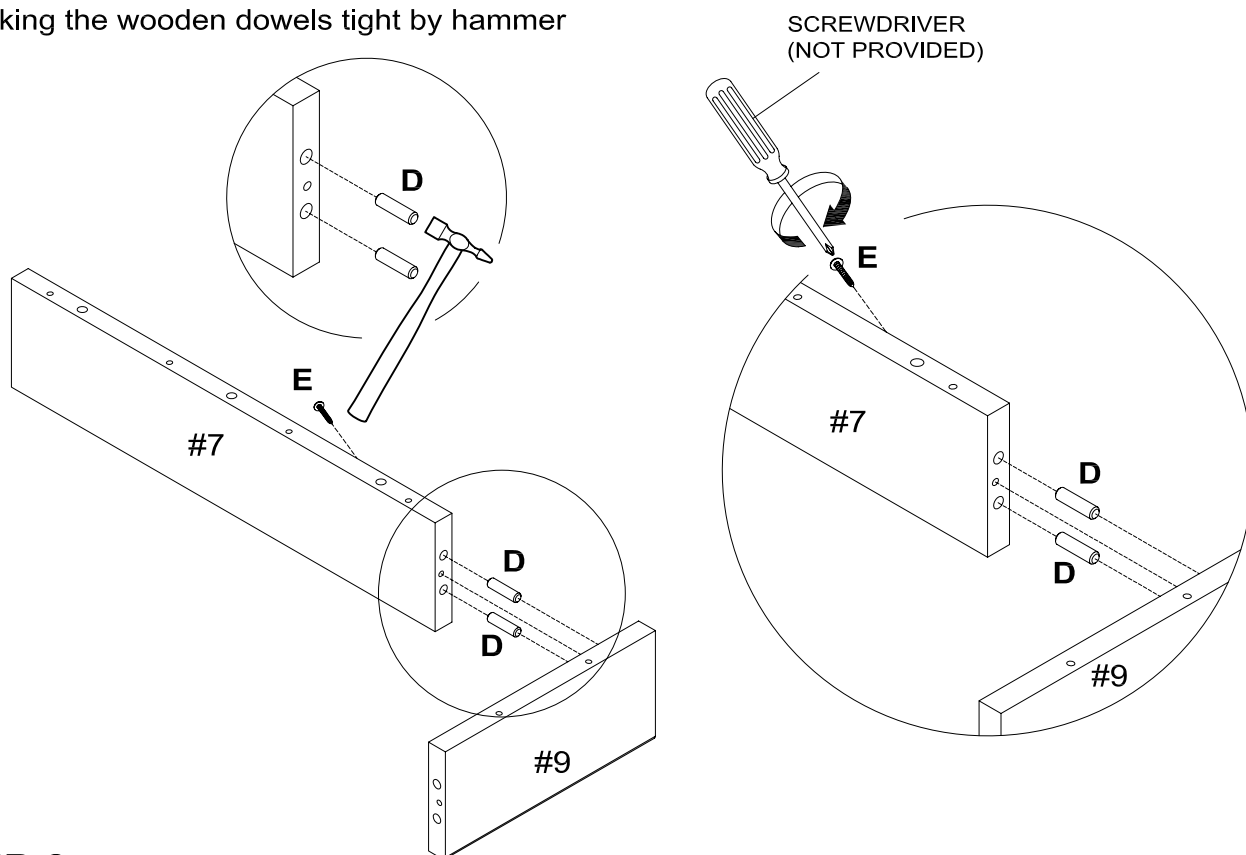
Small  
hammer



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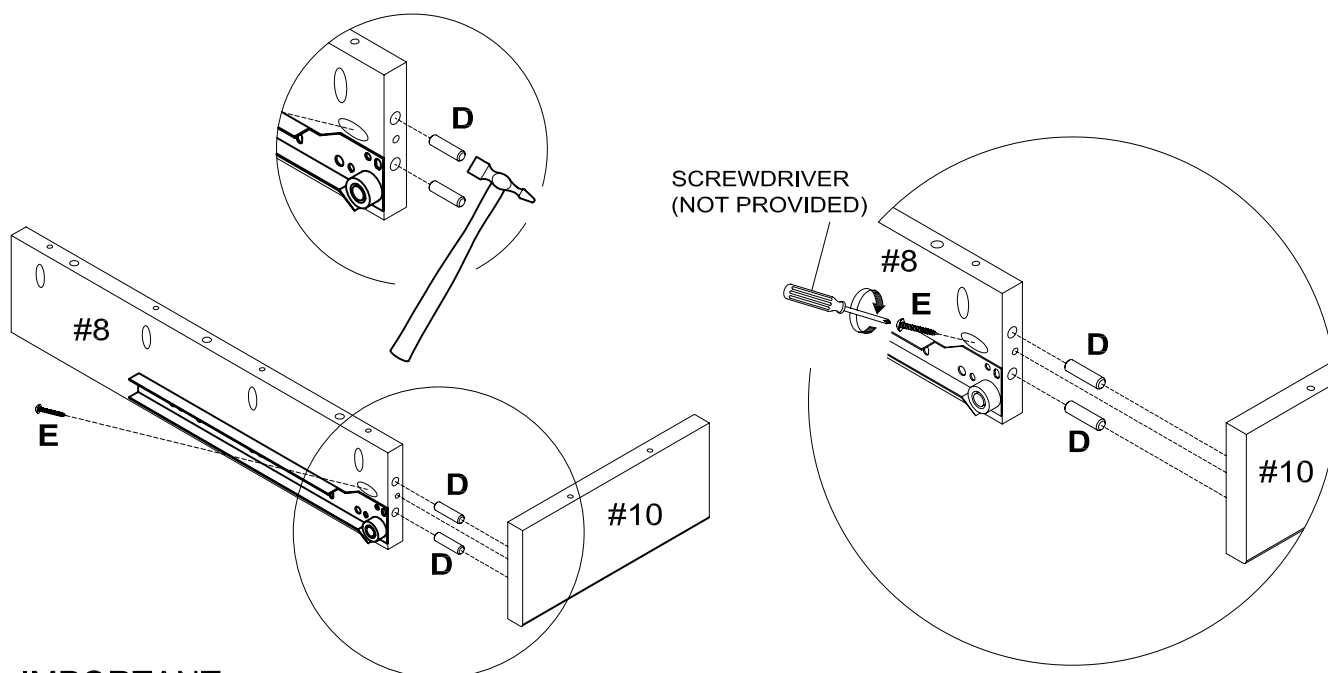
## STEP 1.

knocking the wooden dowels tight by hammer



## STEP 2.

knocking the wooden dowels tight by hammer



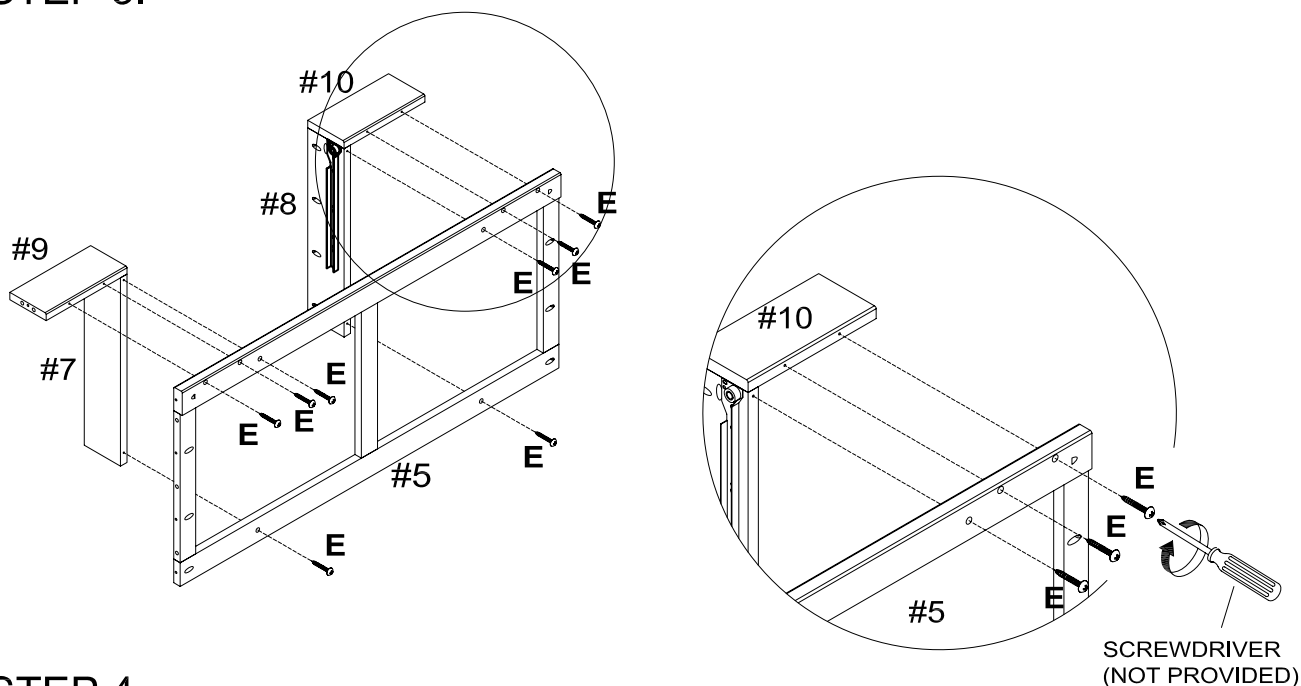
### IMPORTANT:

1. DO NOT TIGHTEN BOLTS COMPLETELY UNTIL ALL BOLTS ARE COMPLETELY LINED UP AND INSERTED INTO HOLES / NUTS.
2. DO NOT OVER TIGHTEN SCREWS AND BOLTS TO AVOID STRIPPING.



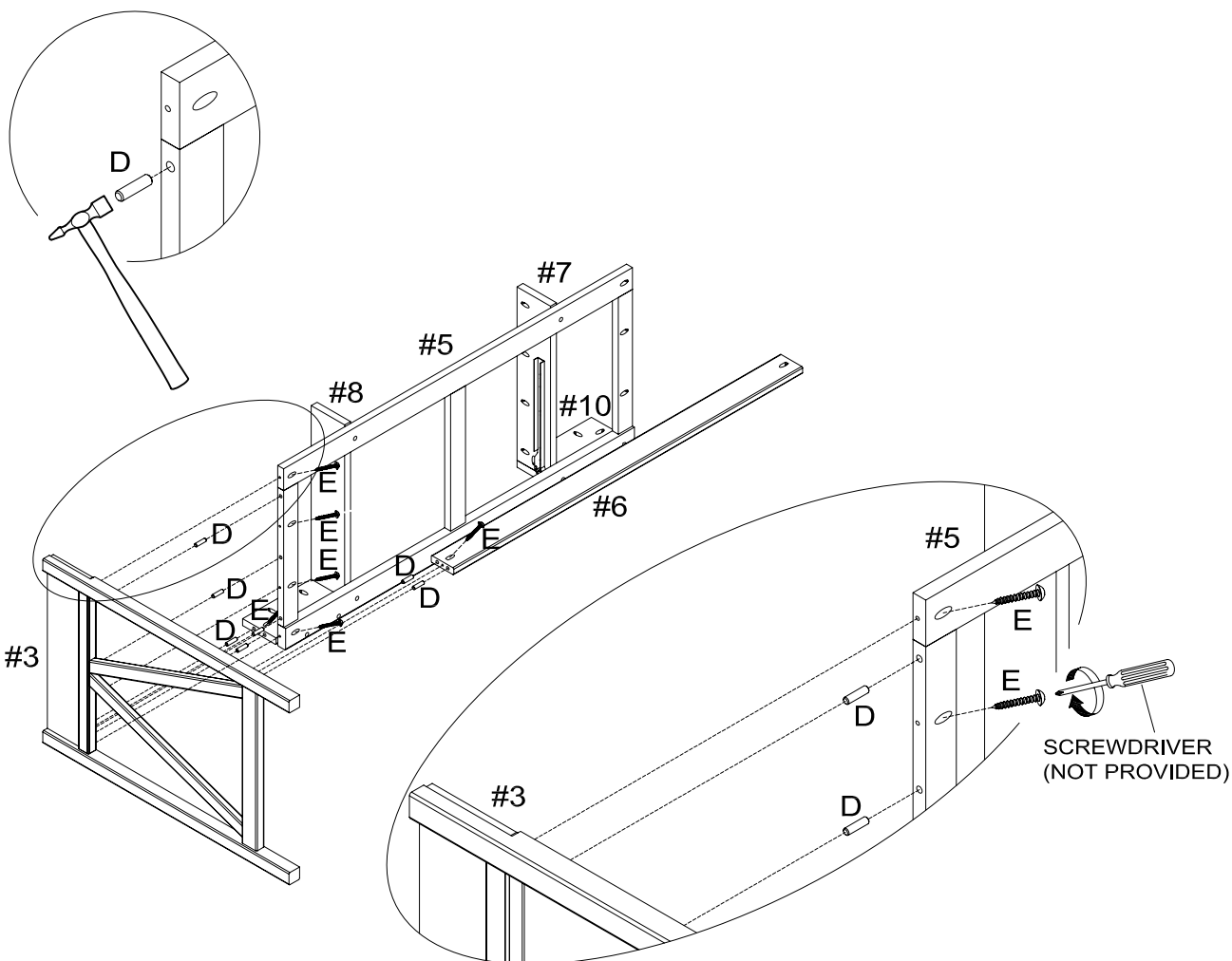
# LINON HOME DECOR PRODUCTS, INC.

## STEP 3.



## STEP 4.

knocking the wooden dowels tight by hammer

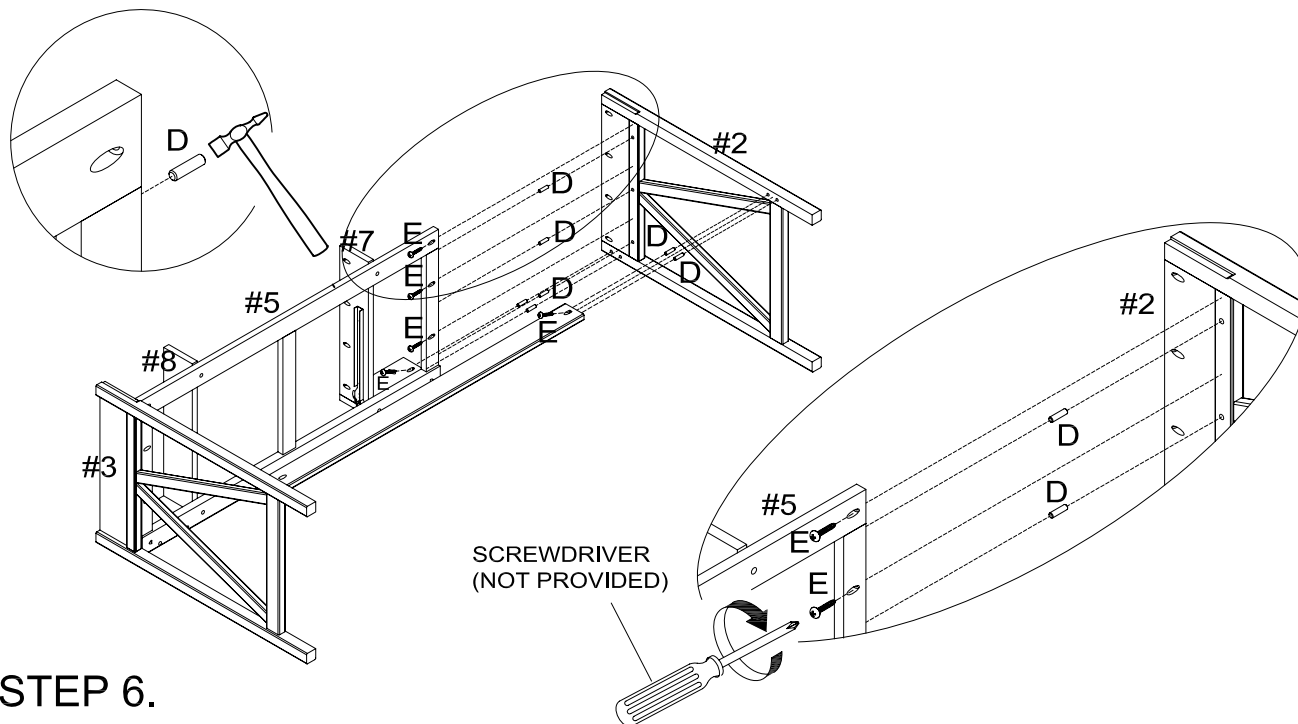




# LINON HOME DECOR PRODUCTS, INC.

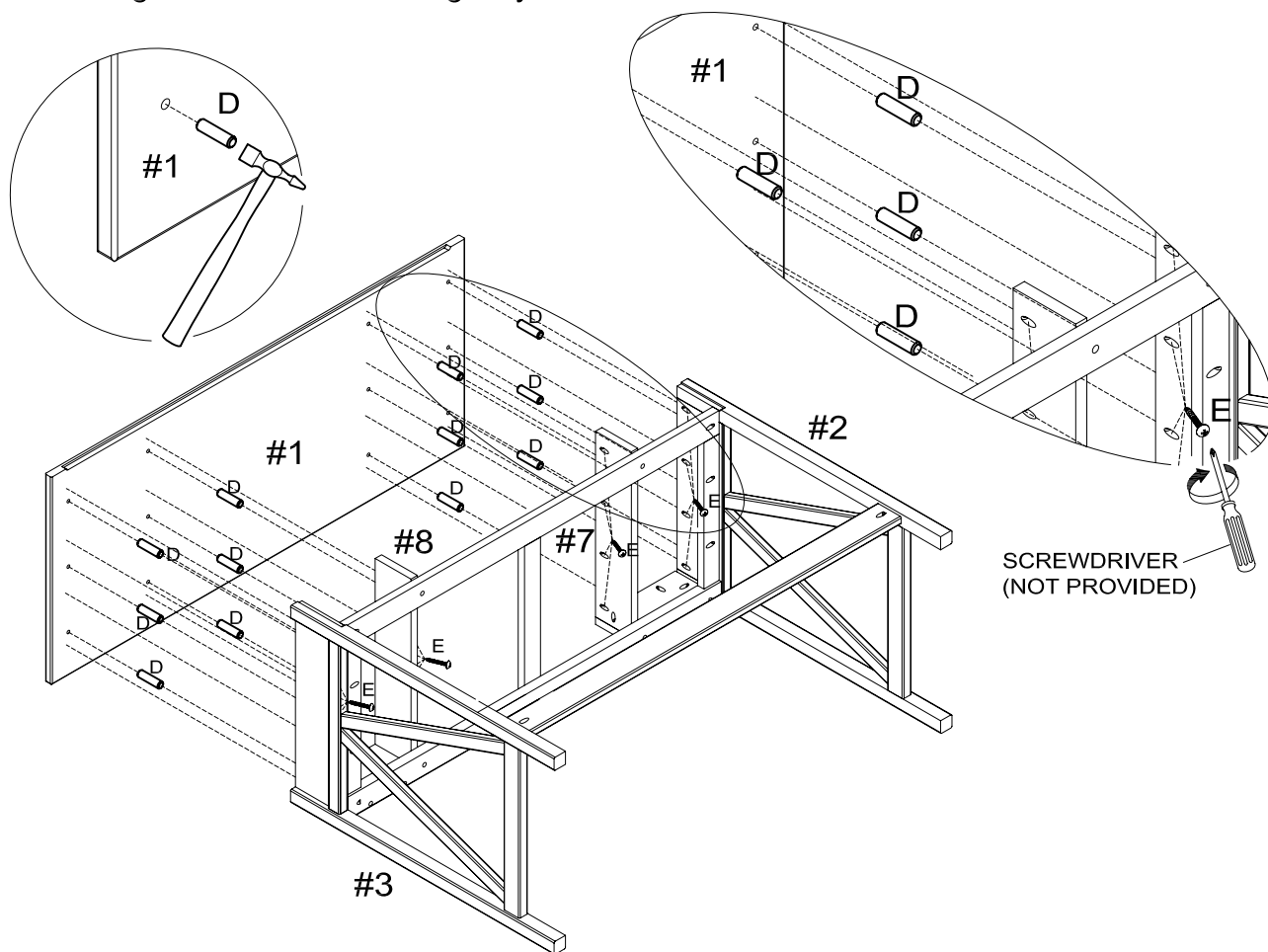
## STEP 5.

knocking the wooden dowels tight by hammer



## STEP 6.

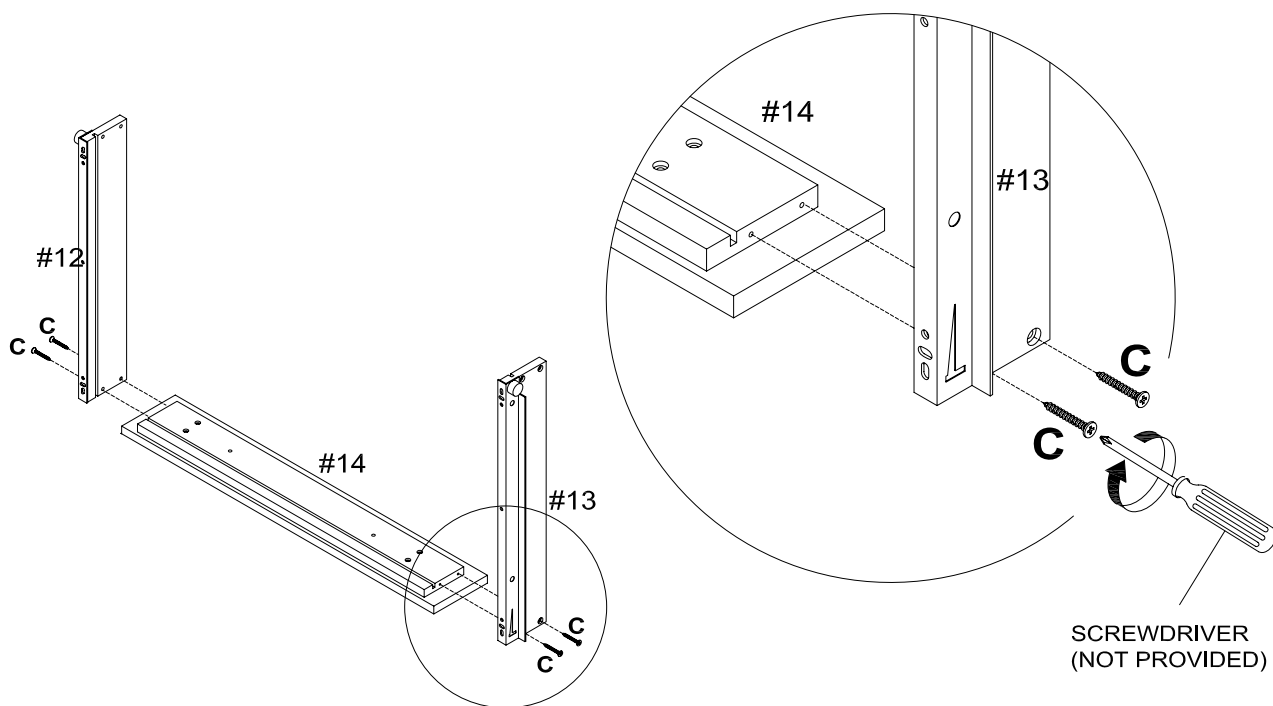
knocking the wooden dowels tight by hammer



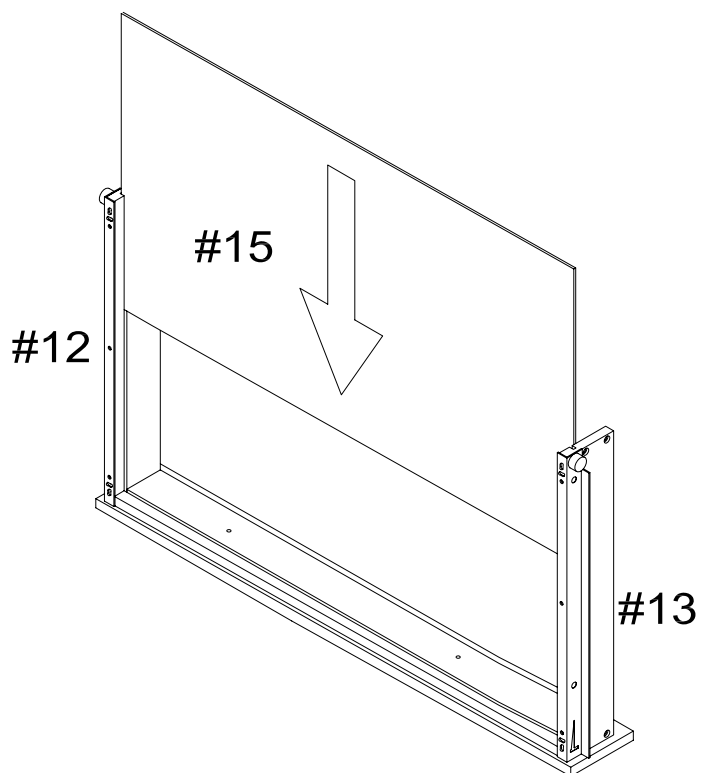


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## STEP 7.



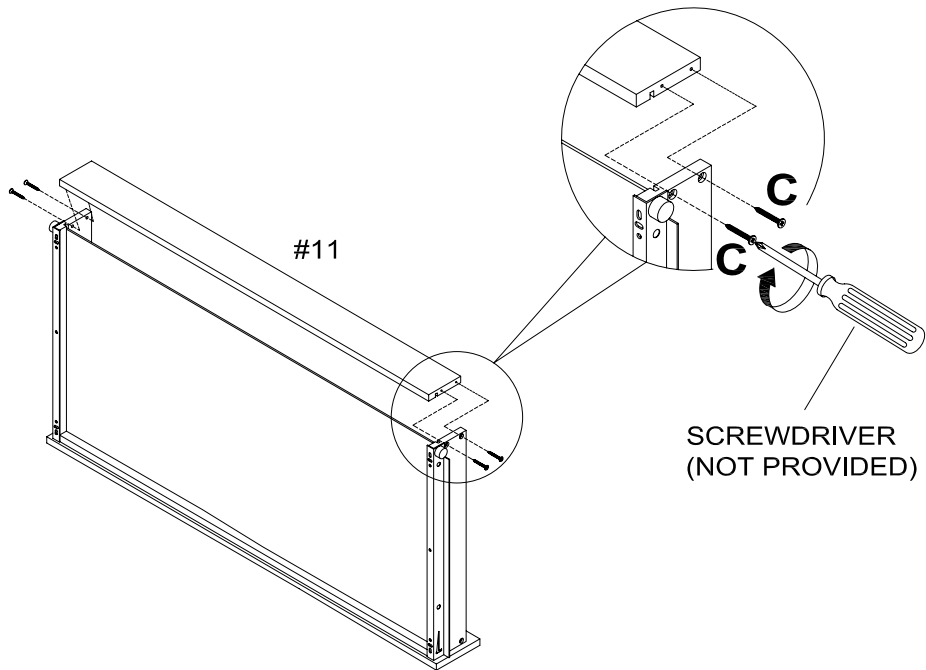
## STEP 8.



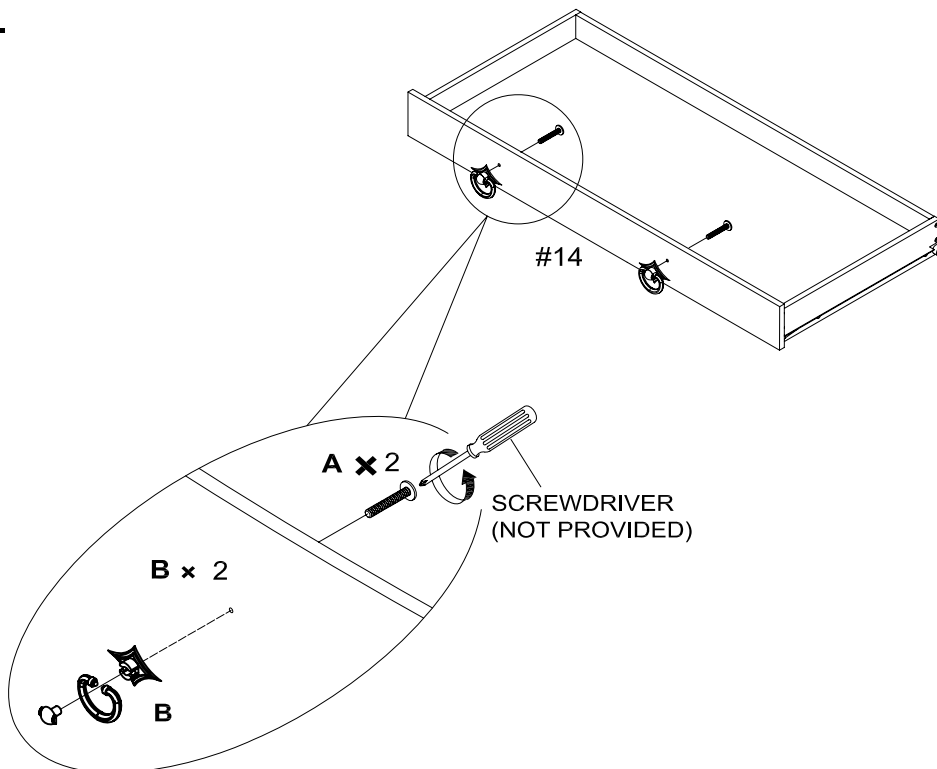


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## STEP 9.



## STEP 10.

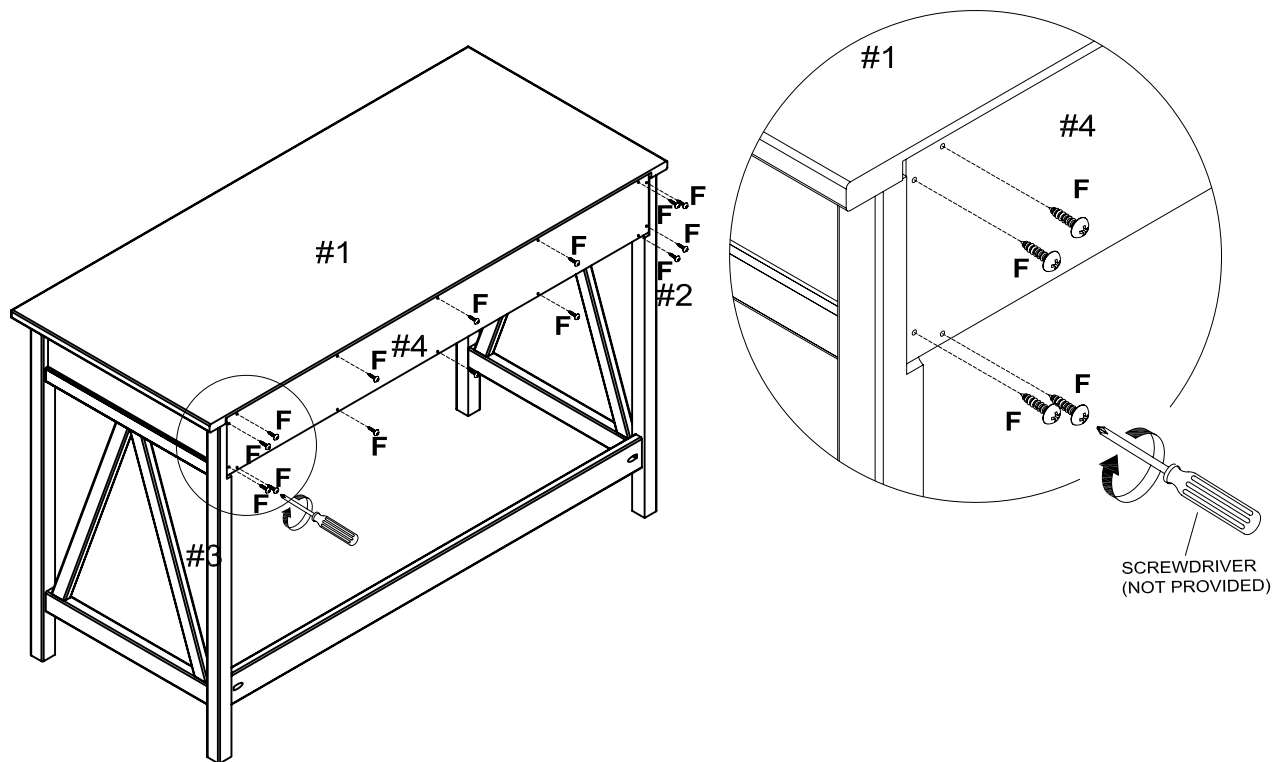






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## STEP 11.



## STEP 12.

